

# INSERTS

Free Running – Metric

METRIC COARSE	PART NUMBER	INSTALLED LENGH			METRIC FINE	PART NUMBER	PRICE	
		INCHES	D's	mm			10– 99	100–
	05022	0.079	1D	2				
	05023	0.118	1.5D	3				
<b>M2 – 0.4</b>	05024	0.157	2D	4				
	05025	0.197	2.5D	5				
	05026	0.236	3D	6				
	05012	0.087	1D	2.2				
	05013	0.13	1.5D	3.3				
<b>M2.2 – 0.45</b>	05014	0.173	2D	4.4				
	05015	0.217	2.5D	5.5				
	05016	0.26	3D	6.6				
	05252	0.098	1D	2.5				
	05253	0.15	1.5D	3.8				
<b>M2.5 – 0.45</b>	05254	0.197	2D	5				
	05255	0.248	2.5D	6.3				
	05256	0.295	3D	7.5				
	05032	0.118	1D	3				
	05033	0.177	1.5D	4.5				
<b>M3 – 0.5</b>	05034	0.236	2D	6				
	05035	0.295	2.5D	7.5				
	05036	0.354	3D	9				
	05352	0.138	1D	3.5				
	05353	0.209	1.5D	5.3				
<b>M3.5 – 0.6</b>	05354	0.276	2D	7				
	05355	0.346	2.5D	8.8				
	05356	0.413	3D	10.5				
	05042	0.157	1D	4				
	05043	0.236	1.5D	6				
<b>M4 – 0.7</b>	05044	0.315	2D	8				
	05045	0.394	2.5D	10				
	05046	0.472	3D	12				
	05052	0.197	1D	5				
	05050–6.25	0.246	1.25D	6.3				
	05053	0.295	1.5D	7.5				
<b>M5 – 0.8</b>	05054	0.394	2D	10				
	05055	0.492	2.5D	12.5				
	05056	0.591	3D	15				
	05062	0.236	1D	6				
	05060–7.5	0.295	1.25D	7.5				
	05063	0.354	1.5D	9				
<b>M6 – 1</b>	05064	0.472	2D	12				
	05065	0.591	2.5D	15				
	05066	0.709	3D	18				
	05072	0.276	1D	7				
	05073	0.413	1.5D	10.5				
<b>M7 – 1</b>	05074	0.551	2D	14				
	05075	0.689	2.5D	17.5				
	05076	0.827	3D	21				
	05082	0.315	1D	8	<b>M8 – 1</b>	07082		
	05080–10	0.394	1.25D	10				
	05083	0.472	1.5D	12		07083		
<b>M8 – 1.25</b>	05084	0.63	2D	16		07084		
	05085	0.787	2.5D	20		07085	*	
	05086	0.945	3D	24		07086	*	
		0.315	1D	8		08082	*	
		0.472	1.5D	12		08083		
		0.63	2D	16	<b>M8 – 0.75</b>	08084	*	
		0.787	2.5D	20		08085	*	
		0.945	3D	24		08086	*	

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		INCHES	D's	mm			10–99	100–
	05092	0.354	1D	9		07092		
	05093	0.531	1.5D	13.5		07093		
<b>M9 – 1.25</b>	05094	0.709	2D	18	<b>M9 – 1</b>	07094		
	05095	0.886	2.5D	22.5		07095	*	
	05096	1.063	3D	27		07096	*	
	05102	0.394	1D	10		07102		
	05100–12.5	0.492	1.25D	12.5				
	05103	0.591	1.5D	15		07103		
<b>M10 – 1.5</b>	05104	0.787	2D	20	<b>M10–1.25</b>	07104		
	05105	0.984	2.5D	25		07105		
	05106	1.181	3D	30		07106		
		0.394	1D	10		08102		
		0.591	1.5D	15		08103		
		0.787	2D	20	<b>M10 – 1</b>	08104		
		0.984	2.5D	25		08105	*	
		1.181	3D	30		08106	*	
	05112	0.433	1D	11		07112		
	05113	0.650	1.5D	16.5		07113		
<b>M11 – 1.5</b>	05114	0.866	2D	22	<b>M11 – 1.25</b>	07114		
	05115	1.083	2.5D	27.5		07115	*	
	05116	1.299	3D	33		07116	*	
		0.433	1D	11		08112		
		0.650	1.5D	16.5		08113		
		0.866	2D	22	<b>M11 – 1</b>	08114		
		1.083	2.5D	27.5		08115	*	
		1.299	3D	33		08116	*	
	05122	0.472	1D	12		07122		
	05120–15	0.591	1.25D	15				
	05123	0.709	1.5D	18		07123		
<b>M12 – 1.75</b>	05124	0.945	2D	24	<b>M12 – 1.5</b>	07124		
	05125	1.181	2.5D	30		07125		
	05126	1.417	3D	36		07126		
		0.472	1D	12		08122		
		0.709	1.5D	18		08123		
		0.945	2D	24	<b>M12–1.25</b>	08124		
		1.181	2.5D	30		08125	*	
		1.417	3D	36		08126	*	
		0.472	1D	12		08122–1.0	*	
		0.709	1.5D	18		08123–1.0		
		0.945	2D	24	<b>M12 – 1</b>	08124–1.0	*	
		1.181	2.5D	30		08125–1.0	*	
		1.417	3D	36		08126–1.0	*	
		0.512	1D	13				
<b>M13 – 1.75</b>	05133	0.768	1.5D	19.5	<b>M13 – 1.5</b>	07133	*	
		1.024	2D	26				
		1.280	2.5D	32.5				
		1.535	3D	39				
		0.512	1D	13				
		0.768	1.5D	19.5	<b>M13 – 1.25</b>	08133	*	
		1.024	2D	26				
		1.280	2.5D	32.5				
		1.535	3D	39				
	05142	0.551	1D	14		07142		
	05143	0.827	1.5D	21		07143		
<b>M14 – 2</b>	05144	1.102	2D	28	<b>M14 – 1.5</b>	07144		
	05145	1.378	2.5D	35		07145	*	
	05146	1.654	3D	42		07146	*	

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Free Running – Metric

METRIC	PART NUMBER	INSTALLED LENGH			METRIC FINE	PART NUMBER	PRICE	
		INCHES	D's	mm			10-99	100-
	05152	0.591	1D	15		07152	*	
	05153	0.886	1.5D	22.5		07153		
<b>M15 – 2</b>	05154	1.181	2D	30	<b>M15 – 1.5</b>	07154	*	
	05155	1.476	2.5D	37.5		07155	*	
	05156	1.772	3D	45		07156	*	
	05162	0.630	1D	16		07162		
	05160-20	0.787	1.25D	20				
	05163	0.945	1.5D	24		07163		
<b>M16 – 2</b>	05164	1.260	2D	32	<b>M16 – 1.5</b>	07164		
	05165	1.575	2.5D	40		07165	*	
	05166	1.890	3D	48		07166	*	
	05182	0.709	1D	18		07182		
	05183	1.063	1.5D	27		07183		
<b>M18 – 2.5</b>	05184	1.417	2D	36	<b>M18 – 2</b>	07184		
	05185	1.772	2.5D	45		07185	*	
	05186	2.126	3D	54		07186	*	
		0.709	1D	18		08182		
		1.063	1.5D	27		08183		
		1.417	2D	36	<b>M18 – 1.5</b>	08184		
		1.772	2.5D	45		08185	*	
		2.126	3D	54		08186	*	
	05202	0.787	1D	20		07202		
	05200-25	0.984	1.25D	25				
	05203	1.181	1.5D	30		07203		
<b>M20 – 2.5</b>	05204	1.575	2D	40	<b>M20 – 2</b>	07204		
	05205	1.969	2.5D	50		07205	*	
	05206	2.362	3D	60		07206	*	
		0.787	1D	20		08202		
		1.181	1.5D	30		08203		
		1.575	2D	40	<b>M20 – 1.5</b>	08204		
		1.969	2.5D	50		08205	*	
		2.362	3D	60		08206	*	
	05222	0.866	1D	22		07222		
	05223	1.299	1.5D	33		07223		
<b>M22 – 2.5</b>	05224	1.732	2D	44	<b>M22 – 2</b>	07224		
	05225	2.165	2.5D	55		07225	*	
	05226	2.598	3D	66		07226	*	
		0.866	1D	22		08222		
		1.299	1.5D	33		08223		
		1.732	2D	44	<b>M22 – 1.5</b>	08224		
		2.165	2.5D	55		08225	*	
		2.598	3D	66		08226	*	
	05242	0.945	1D	24		07242		
	05243	1.417	1.5D	36		07243		
<b>M24 – 3</b>	05244	1.890	2D	48	<b>M24 – 2</b>	07244		
	05245	2.362	2.5D	60		07245	*	
	05246	2.835	3D	72		07246	*	
		0.945	1D	24		08242		
		1.417	1.5D	36		08243		
		1.890	2D	48	<b>M24 – 1.5</b>	08244		
		2.362	2.5D	60		08245	*	
		2.835	3D	72		08246	*	

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METRIC	PART NUMBER	INSTALLED LENGH			METRIC FINE	PART NUMBER	PRICE	
		INCHES	D's	mm			10–99	100–
		1.024	1D	26		08262	*	
		1.535	1.5D	39		08263	*	
		2.047	2D	52	<b>M26 – 1.5</b>	08264		
		2.559	2.5D	65		08265	*	
		3.071	3D	78		08266	*	
	05272	1.063	1D	27		07272	*	
	05273	0.594	1.5D	40.5		07273		
<b>M27 – 3</b>	05274	2.126	2D	54	<b>M27 – 2</b>	07274	*	
	05275	2.657	2.5D	67.5		07275	*	
	05276	3.189	3D	81		07276	*	
		1.063	1D	27		08272	*	
		1.594	1.5D	40.5		08273		
		2.126	2D	54	<b>M27 – 1.5</b>	08274	*	
		2.657	2.5D	67.5		08275	*	
		3.189	3D	81		08276	*	

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Free Running – Metric

METRIC	PART NUMBER	INSTALLED LENGH			METRIC FINE	PART NUMBER	PRICE	
		INCHES	D's	mm			10-99	100-
	05302	1.181	1D	30		07302		
	05300-37.5	1.476	1.25D	37.5				
	05303	1.772	1.5D	45		07303		
M30 – 3.5	05304	2.362	2D	60	M30 – 2	07304		
	05305	2.953	2.5D	75		07305	*	
	05306	3.543	3D	90		07306	*	
	05302-3	1.181	1D	30		08302		
	05303-3	1.772	1.5D	45		08303		
M30 – 3	05304-3	2.362	2D	60	M30 – 1.5	08304		
	05305-3	2.953	2.5D	75		08305	*	
	05306-3	3.543	3D	90		08306	*	
	05332	1.299	1D	33		07332	*	
	05333	1.949	1.5D	49.5		07333		
M33 – 3.5	05334	2.598	2D	66	M33 – 2	07334	*	
	05335	3.248	2.5D	82.5		07335	*	
	05336	3.898	3D	99		07336	*	
	05362	1.417	1D	36		07362		
	05363	2.126	1.5D	54		07363		
M36 – 4	05364	2.835	2D	72	M36 – 3	07364		
	05365	3.543	2.5D	90		07365	*	
	05366	4.252	3D	108		07366	*	
		1.417	1D	36		08362		
		2.126	1.5D	54		08363		
		2.835	2D	72	M36 – 1.5	08364		
		3.543	2.5D	90		08365	*	
		4.252	3D	108		08366	*	
	05392	1.535	1D	39		07392		
	05393	2.303	1.5D	58.5		07393		
M39 – 4	05394	3.071	2D	78	M39 – 3	07394		
	05395	3.839	2.5D	97.5		07395	*	
	05396	4.606	3D	117		07396	*	
		1.535	1D	39		08392		
		2.303	1.5D	58.5		08393		
		3.071	2D	78	M39 – 2	08394		
		3.839	2.5D	97.5		08395	*	
		4.606	3D	117		08396	*	
	05422	1.654	1D	42		07422	*	
M42 – 4.5	05423	2.48	1.5D	63	M42 – 3	07423		
	05424	3.307	2D	84		07424	*	
	05422-4	1.654	1D	42		08422	*	
M42 – 4	05423-4	2.48	1.5D	63	M42 – 2	08423		
	05424-4	3.307	2D	84		08424	*	
M45 – 3	07453	2.657	1.5D	67.5				
M48 – 5	05483	2.835	1.5D	72	M48 – 3	07483	*	
M48 – 4	05483-4	2.835	1.5D	72				
M52 – 5	05523	3.071	1.5D	78	M52 – 3	07523	*	

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# INSERTS

Free Running – Metric Sparkplug & Left Hand Thread

SPARKPLUG	PART NUMBER	INSTALLED LENGH		PRICE	
		INCHES	D's	10-99	100-
	08108	0.339	8.6		
M10 – 1	08109	0.5	12.7		
	08122	0.5	12.7		
M12 – 1.25	08123	0.75	19.1		
	08148	0.375	9.5		
	08141	0.472	12		
M14 – 1.25	08147	0.438	11.1		
	08149	0.5	12.7		
	08140	0.75	19.1		
	08140-8.4	0.331	8.4		
	08140-12.4	0.448	12.4		
	08140-16.4	0.646	16.4		
M18 – 1.5	08189	0.5	12.7		
M18 – 1.5	08181-XUP	0.5	(Inconel 12.5		

METRIC	PART NUMBER	INSTALLED LENGH		METRIC FINE	PART NUMBER	PRICE	
		INCHES	D's			10-99	100-
M6 – 1	05063LH	0.354	1.5D	9			
M8 – 1.25	05083LH	0.472	1.5D	12			
M10 – 1.5	05103LH	0.591	1.5D	15			
M12 – 1.75	05123LH	0.709	1.5D	18			

BYCICLE THREADS	PART NUMBER	INSTALLED LENGH		PRICE	
		INCHES	D's	10-99	100-
10-1*6.8	08100-6.8	0.256	6.8		

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# INSERTS

Free Running – UNC / UNF

UNC	PART NUMBER	INSTALLED LENGH			UNF	PART NUMBER	PRICE	
		INCHES	D's	mm			10–99	100–
	03522	0.086	1D	2.2				
	03523	0.129	1.5D	3.3				
<b>2–56</b>	03524	0.172	2D	4.4				
	03525	0.215	2.5D	5.5				
	03526	0.258	3D	6.6				
	03532	0.099	1D	2.5		04532	*	
	03533	0.149	1.5D	3.8		04533		
<b>3–48</b>	03534	0.198	2D	5	<b>3–56</b>	04534	*	
	03535	*0.248	2.5D	6.3		04535	*	
	03536	*0.297	3D	7.5		04536	*	
	03542	0.112	1D	2.8				
	03543	0.168	1.5D	4.3				
<b>4–40</b>	03544	0.224	2D	5.7				
	03545	0.280	2.5D	7.1				
	03546	0.336	3D	8.5				
		0.112	1D	2.8		04542	*	
		0.168	1.5D	4.3		04543		
		0.224	2D	5.7	<b>4–48</b>	04544	*	
		0.280	2.5D	7.1		04545	*	
		0.336	3D	8.5		04546	*	
	03552	0.112	1D	2.8				
	03553	0.168	1.5D	4.3				
<b>5–40</b>	03554	0.224	2D	5.7				
	03555	*0.280	2.5D	7.1				
	03556	*0.336	3D	8.5				
	03562	0.138	1D	3.5				
	03563	0.207	1.5D	5.3				
<b>6–32</b>	03564	0.276	2D	7				
	03565	0.345	2.5D	8.8				
	03566	0.414	3D	10.5				
		0.138	1D	3.5		04562	*	
		0.207	1.5D	5.3		04563		
		0.276	2D	7	<b>6–40</b>	04564	*	
		0.345	2.5D	8.8		04565	*	
		0.414	3D	10.5		04566	*	
	03582	0.164	1D	4.2				
	03583	0.246	1.5D	6.2				
<b>8–32</b>	03584	0.328	2D	8.3				
	03585	0.410	2.5D	10.4				
	03586	0.492	3D	12.5				
		0.164	1D	4.2		04582	*	
		0.246	1.5D	6.2		04583		
		0.328	2D	8.3	<b>8–36</b>	04584	*	
		0.410	2.5D	10.4		04585	*	
		0.492	3D	12.5		04586	*	
	03602	0.190	1D	4.8		04602		
	03603	0.285	1.5D	7.2		04603		
<b>10–24</b>	03604	0.380	2D	9.7	<b>10–32</b>	04604		
	03605	0.475	2.5D	12.1		04605		
	03606	0.570	3D	14.5		04606		
	03622	0.216	1D	5.5		04622	*	
	03623	0.324	1.5D	8.2		04623		
<b>12–24</b>	03624	0.432	2D	11	<b>12–28</b>	04624	*	
	03625	*0.540	2.5D	13.7		04625	*	
	03626	*0.648	3D	16.5		04626	*	
	03042	0.250	1D	6.4		04042		
	03043	0.375	1.5D	9.5		04043		
<b>1/4–20</b>	03044	0.500	2D	12.7	<b>1/4–28</b>	04044		
	03045	0.625	2.5D	15.9		04045		
	03046	0.750	3D	19.1		04046		

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		INCHES	D's	mm			10-99	100-
	03052	0.313	1D	8		04052		
	03053	0.470	1.5D	11.9		04053		
5/16-18	03054	0.626	2D	15.9	5/16-24	04054		
	03055	0.783	2.5D	19.9		04055		
	03056	0.939	3D	23.9		04056		
	03062	0.375	1D	9.5		04062		
	03063	0.563	1.5D	14.3		04063		
3/8-16	03064	0.750	2D	19.1	3/8-24	04064		
	03065	0.938	2.5D	23.8		04065		
	03066	1.125	3D	28.6		04066		
	03072	0.438	1D	11.1		04072		
	03073	0.657	1.5D	16.7		04073		
7/16-14	03074	0.876	2D	22.3	7/16-20	04074		
	03075	1.095	2.5D	27.8		04075	*	
	03076	1.314	3D	33.4		04076	*	
	03082	0.500	1D	12.7		04082		
	03083	0.750	1.5D	19.1		04083		
1/2-13	03084	1.000	2D	25.4	1/2-20	04084		
	03085	1.250	2.5D	31.8		04085	*	
	03086	1.500	3D	38.1		04086	*	
UNC	PART NUMBER	INSTALLED LENGH			UNF	PART NUMBER	PRICE	
	03092	0.563	1D	14.3		04092		
	03093	0.845	1.5D	21.5		04093		
9/16-12	03094	1.126	2D	28.6	9/16-18	04094		
	03095	1.408	2.5D	35.8		04095	*	
	03096	1.689	3D	42.9		04096	*	
	03102	0.625	1D	15.9		04102		
	03103	0.938	1.5D	23.8		04103		
5/8-11	03104	1.250	2D	31.8	5/8-18	04104		
	03105	1.563	2.5D	39.7		04105	*	
	03106	1.875	3D	47.6		04106	*	
	03112	*0.688	1D	17.5				
	03113	1.032	1.5D	26.2				
11/16-11	03114	*1.376	2D	35				
	03115	*1.720	2.5D	43.7				
	03116	*2.064	3D	52.4				
	03122	0.750	1D	19.1		04122		
	03123	1.125	1.5D	28.6		04123		
3/4-10	03124	1.500	2D	38.1	3/4-16	04124		
	03125	1.875	2.5D	47.6		04125	*	
	03126	2.250	3D	57.2		04126	*	
UNC	PART NUMBER	INSTALLED LENGH			UNF	PART NUMBER	PRICE	
	03142	0.875	1D	22.2		04142		
	03143	1.313	1.5D	33.3		04143		
7/8-9	03144	1.750	2D	44.5	1/8-14	04144		
	03145	*2.188	2.5D	55.6		04145	*	
	03146	*2.625	3D	66.7		04146	*	
	03162	1.000	1D	25.4		04162		
	03163	1.500	1.5D	38.1		04163		
1-8	03164	2.000	2D	50.8	1-12	04164		
	03165	2.500	2.5D	63.5		04165	*	
	03166	3.000	3D	76.2		04166	*	
		1.000	1D	25.4		04162-14	*	
		1.500	1.5D	38.1		04163-14	*	
		2.000	2D	50.8	1-14	04164-14	*	
		2.500	2.5D	63.5		04165-14	*	
		3.000	3D	76.2		04166-14	*	

\* Denotes non popular parts. Minimum quantities and order values apply.



# INSERTS

Free Running – UNC /BSW/BSF

UNC	PART NUMBER	INSTALLED LENGH			UNF	PART NUMBER	PRICE	
		INCHES	D's	mm			10–99	100–
	03182	1.125	1D	28.6		04182	*	
	03183	1.688	1.5D	42.9		04183		
<b>1 1/8–7</b>	03184	2.250	2D	57.2	<b>1 1/8–12</b>	04184	*	
	03185	*2.813	2.5D	71.4		04185	*	
	03186	*3.375	3D	85.7		04186	*	
	03202	1.250	1D	31.8		04202	*	
	03203	1.875	1.5D	47.6		04203		
<b>1 1/4–7</b>	03204	2.500	2D	63.5	<b>1 1/4–12</b>	04204	*	
	03205	*3.125	2.5D	79.4		04205	*	
	03206	*3.750	3D	95.3		04206	*	
	03222	1.375	1D	34.9		04222	*	
	03223	2.063	1.5D	52.4		04223		
<b>1 3/8–6</b>	03224	2.750	2D	69.9	<b>1 3/8–12</b>	04224	*	
	03225	*3.438	2.5D	87.3		04225	*	
	03226	*4.125	3D	104.8		04226	*	
	03242	1.500	1D	38.1		04242	*	
	03243	2.250	1.5D	57.2		04243		
<b>1 1/2–6</b>	03244	3.000	2D	76.2	<b>1 1/2–12</b>	04244	*	
	03245	*3.750	2.5D	95.3		04245	*	
	03246	*4.500	3D	114.3		04246	*	
BSW	PART NUMBER	INSTALLED LENGH			BSF	PART NUMBER	PRICE	
	02022	0.125	1D	3.2				
	02023	0.188	1.5D	4.8				
<b>1/8–40</b>	02024	0.250	2D	6.4				
	02025	*0.313	2.5D	7.9				
	02026	*0.375	3D	9.5				
	02032	0.188	1D	4.8		00032	*	
	02033	0.281	1.5D	7.1		00033		
<b>3/16–24</b>	02034	0.376	2D	9.6	<b>3/16–32</b>	00034	*	
	02035	*0.470	2.5D	11.9		00035	*	
	02036	*0.564	3D	14.3		00036	*	
	02042	0.250	1D	6.4		00042	*	
	02043	0.375	1.5D	9.5		00043		
<b>1/4–20</b>	02044	0.500	2D	12.7	<b>1/4–26</b>	00044	*	
	02045	*0.625	2.5D	15.9		00045	*	
	02046	*0.750	3D	19.1		00046	*	
	02052	0.313	1D	8		00052	*	
	02053	0.470	1.5D	11.9		00053		
<b>5/16–18</b>	02054	0.626	2D	15.9	<b>5/16–22</b>	00054	*	
	02055	*0.783	2.5D	19.9		00055	*	
	02056	*0.939	3D	23.9		00056	*	
	02062	0.375	1D	9.5		00062	*	
	02063	0.563	1.5D	14.3		00063		
<b>3/8–16</b>	02064	0.750	2D	19.1	<b>3/8–20</b>	00064	*	
	02065	*0.938	2.5D	23.8		00065	*	
	02066	*1.125	3D	28.6		00066	*	
	02072	0.438	1D	11.1		00072	*	
	02073	0.657	1.5D	16.7		00073		
<b>7/16–14</b>	02074	0.876	2D	22.3	<b>7/16–18</b>	00074	*	
	02075	*1.095	2.5D	27.8		00075	*	
	02076	*1.314	3D	33.4		00076	*	
	02082	0.500	1D	12.7		00082	*	
	02083	0.750	1.5D	19.1		00083		
<b>1/2–12</b>	02084	1.000	2D	25.4	<b>1/2–16</b>	00084	*	
	02085	*1.250	2.5D	31.8		00085	*	
	02086	*1.500	3D	38.1		00086	*	

\* Denotes non popular parts. Minimum quantities and order values apply.

# INSERTS

Free Running – BSW/BSF

BSW	PART NUMBER	INSTALLED LENGH			BSF	PART NUMBER	PRICE	
		INCHES	D's	mm			10–99	100–
	02092	0.563	1D	14.3		00092	*	
	02093	0.845	1.5D	21.5		00093		
9/16–12	02094	1.126	2D	28.6	9/16–16	00094	*	
	02095	*1.408	2.5D	35.8		00095	*	
	02096	*1.689	3D	42.9		00096	*	
	02102	0.625	1D	15.9		00102	*	
	02103	0.938	1.5D	23.8		00103		
5/8–11	02104	1.250	2D	31.8	5/8–14	00104	*	
	02105	*1.563	2.5D	39.7		00105	*	
	02106	*1.875	3D	47.6		00106	*	
	02122	0.750	1D	19.1		00122	*	
	02123	1.125	1.5D	28.6		00123		
3/4–10	02124	1.500	2D	38.1	3/4– 2	00124	*	
	02125	*1.875	2.5D	47.6		00125	*	
	02126	*2.250	3D	57.2		00126	*	
BSW	PART NUMBER	INSTALLED LENGH			BSF	PART NUMBER	PRICE	
		INCHES	D's	mm			10–99	100–
	02142	0.875	1D	22.2		00142	*	
	02143	1.313	1.5D	33.3		00143		
7/8–9	02144	1.750	2D	44.5	7/8–11	00144	*	
	02145	*2.188	2.5D	55.6		00145	*	
	02146	*2.625	3D	66.7		00146	*	
	02162	1.000	1D	25.4		00162	*	
	02163	1.500	1.5D	38.1		00163		
1 –8	02164	2.000	2D	50.8	1 –10	00164	*	
	02165	*2.500	2.5D	63.5		00165	*	
	02166	*3.000	3D	76.2		00166	*	
BA	PART NUMBER	INSTALLED LENGH					PRICE	
		INCHES	D's	mm			10–99	100–
	00502	*0.236	1D	6				
	00503	0.354	1.5D	9				
0BA	00504	*0.472	2D	12				
	00505	*0.591	2.5D	15				
	00506	*0.709	3D	18				
	00522	*0.185	1D	4.7				
	00523	0.278	1.5D	7.1				
2BA	00524	*0.370	2D	9.4				
	00525	*0.463	2.5D	11.8				
	00526	*0.555	3D	14.1				
	00542	*0.142	1D	3.6				
	00543	0.213	1.5D	5.4				
4BA	00544	*0.283	2D	7.2				
	00545	*0.354	2.5D	9				
	00546	*0.425	3D	10.8				
	00562	*0.110	1D	2.8				
	00563	0.165	1.5D	4.2				
6BA	00564	*0.220	2D	5.6				
	00565	*0.276	2.5D	7				
	00566	*0.331	3D	8.4				

\* Denotes non popular parts. Minimum quantities and order values apply.

# INSERTS

Free Running – BSC/BSP/NPT

BSC	PART NUMBER	INSTALLED LENGH			NPT	PART NUMBER	PRICE	
		INCHES	D's	mm			10-99	100-
	06502	* 0.313	1D	8				
5/16-26	06503	0.470	1.5D	11.9				
	06504	* 0.626	2D	15.9				
	06602	* 0.625	1D	15.9				
3/8-26	06603	0.938	1.5D	23.8				
	06604	* 1.250	2D	31.8				
	06702	* 0.438	1D	11.1				
7/16-26	06703	0.656	1.5D	16.7				
	06704	* 0.876	2D	22.3				
BSC	PART NUMBER	INSTALLED LENGH			NPT	PART NUMBER	PRICE	
		INCHES	D's	mm			10-99	100-
	06802	* 0.500	1D	12.7				
1/2-26	06803	0.750	1.5D	19.1				
	06804	* 2.000	2D	50.8				
BSP	PART NUMBER	INSTALLED LENGH			NPT	PART NUMBER	PRICE	
		INCHES	D's	mm			10-99	100-
	01022	0.125	1D	3.2				
1/8-28	01023	0.188	1.5D	4.8	1/8-27	06023		
	01024	* 0.250	2D	6.4				
	01025	* 0.313	2.5D	7.9				
	01042	0.250	1D	6.4				
1/4-19	01043	0.375	1.5D	9.5	1/4-18	06043		
	01044	* 0.500	2D	12.7				
	01045	* 0.625	2.5D	15.9				
	01062	0.375	1D	9.5				
3/8-19	01063	0.563	1.5D	14.3	3/8-18	06063		
	01064	* 0.750	2D	19.1				
	01065	* 0.938	2.5D	23.8				
BSP	PART NUMBER	INSTALLED LENGH			NPT	PART NUMBER	PRICE	
		INCHES	D's	mm			10-99	100-
	01082	0.500	1D	12.7				
1/2-14	01083	0.750	1.5D	19.1	1/2-14	06083		
	01084	* 1.000	2D	25.4				
	01085	* 1.250	2.5D	31.8				
	01102	0.625	1D	15.9				
5/8-14	01103	0.938	1.5D	23.8				
	01104	* 1.250	2D	31.8				
	01122	0.750	1D	19.1				
3/4-14	01123	1.125	1.5D	28.6	3/4-14	06123		
	01124	* 1.500	2D	38.1				
	01162	1.000	1D	25.4				
1-11	01163	1.500	1.5D	38.1	1-11 1/2	06163		
	01164	* 2.000	2D	50.8				

\* Denotes non popular parts. Minimum quantities and order values apply.

# INSERTS

Free Running – Special Threads/UN. UNC Left Hand Thread

SPECIAL THREAD	PART NUMBER	INSTALLED LENGH			SPECIAL THREAD	PART NUMBER	PRICE	
		INCHES	D's	mm			10- 99	100-
1/4-32	04042-32	0.25	1D	6.4	1/4-24	04042-24	*	
	04043-32	0.375	1.5D	9.5		04043-24		
<b>HARLEY</b>								
7/16-16	04073-16	0.657	1.5D	16.7				
							PRICE	
							10- 99	100-
<b>CUMMINS</b>								
11/16-16	04110-16	1.20		86				21.8
<b>CARBY</b>								
7/8-20	04140-20	0.50		33				8.4
1-20	04160-20	0.50		325				8.3
8 TPI UN	PART NUMBER	INSTALLED LENGH					PRICE	
		INCHES	D's	mm			10- 99	100-
	06182	*	1.125	1D	28.6			
1 1/8-8	06183		1.688	1.5D	42.9			
	06184	*	2.25	2D	57.2			
	06202	*	1.25	1D	31.8			
1 1/4-8	06203		1.875	1.5D	47.6			
	06204	*	2.5	2D	63.5			
	06222	*	1.375	1D	34.9			
1 3/8-8	06223		2.063	1.5D	52.4			
	06224	*	2.75	2D	69.9			
	06242	*	1.5	1D	38.1			
1 1/2-8	06243		2.25	1.5D	57.2			
	06244	*	3	2D	76.2			
	06262	*	1.625	1D	41.3			
1 5/8-8	06263		2.438	1.5D	61.9			
	06264	*	3.25	2D	82.6			
	06282	*	1.75	1D	44.5			
1 3/4-8	06283		2.625	1.5D	66.7			
	06284	*	3.5	2D	88.9			
	06302	*	1.875	1D	47.6			
1 7/8-8	06303		2.813	1.5D	71.4			
	06304	*	3.75	2D	95.3			
	06322	*	2	1D	50.8			
2-8	06323		3	1.5D	76.2			
	06324	*	4	2D	101.6			
2 1/8-8	06343	*	3.188	1.5D	81			
	06362	*	2.25	1D	57.2			
2 1/4-8	06363	*	3.375	1.5D	85.7			
	06402	*	2.5	1D	63.5			
2 1/2-8	06403	*	3.75	1.5D	95.3			
2 3/4-8	06443	*	2.75	1.5D	69.9			
	06482	*	3	1D	76.2			
3-8	06483	*	4.5	1.5D	114.3			
UNC left hand	PART NUMBER	INSTALLED LENGH					PRICE	
		INCHES	D's	mm			10- 99	100-
1/4-20	03043LH	*	0.250	1.5D	6.4			
5/16-18	03053LH	*	0.313	1.5D	8			
3/8-16	03063LH	*	0.375	1.5D	9.5			
7/16-14	03073LH	*	0.438	1.5D	11.1			
1/2-13	03083LH	*	0.500	1.5D	12.7			
BICYCLE THREAD	PART NUMBER	INSTALLED LENGH					PRICE	
		INCHES	D's	mm			10- 99	100-
9/16-20	04090-20	0.50		500	12.7			
9/16-20 #	04090LH-20	0.500			12.7			

\* Denotes non popular parts. Minimum quantities and order values apply.

# INSERTS

Screw Locking – Metric

METRIC COARSE	PART NUMBER	INSTALLED LENGH			METRIC FINE	PART NUMBER	PRICE	
		INCHES	D's	mm			10– 99	100–
	15012	0.087	1D	2.2				
	15013	0.13	1.5D	3.3				
<b>M2.2 – 0.45</b>	15014	0.173	2D	4.4				
	15015	0.217	2.5D	5.5				
	15016	0.26	3D	6.6				
	15252	0.098	1D	2.5				
	15253	0.15	1.5D	3.8				
<b>M2.5 – 0.45</b>	15254	0.197	2D	5				
	15255	0.248	2.5D	6.3				
	15256	0.295	3D	7.5				
	15032	0.118	1D	3				
	15033	0.177	1.5D	4.5				
<b>M3 – 0.5</b>	15034	0.236	2D	6				
	15035	0.295	2.5D	7.5				
	15036	0.354	3D	9				
	15352	0.138	1D	3.5				
	15353	0.209	1.5D	5.3				
<b>M3.5 – 0.6</b>	15354	0.276	2D	7				
	15355	0.346	2.5D	8.8				
	15356	0.413	3D	10.5				
	15042	0.157	1D	4				
	15043	0.236	1.5D	6				
<b>M4 – 0.7</b>	15044	0.315	2D	8				
	15045	0.394	2.5D	10				
	15046	0.472	3D	12				
	15052	0.197	1D	5				
	15053	0.295	1.5D	7.5				
<b>M5 – 0.8</b>	15054	0.394	2D	10				
	15055	0.492	2.5D	12.5				
	15056	0.591	3D	15				
	15062	0.236	1D	6				
	15063	0.354	1.5D	9				
<b>M6 – 1</b>	15064	0.472	2D	12				
	15065	0.591	2.5D	15				
	15066	0.709	3D	18				
	15072	0.276	1D	7				
	15073	0.413	1.5D	10.5				
<b>M7 – 1</b>	15074	0.551	2D	14				
	15075	0.689	2.5D	17.5				
	15076	0.827	3D	21				
	15082	0.315	1D	8	<b>M8 – 1</b>	17082	*	
	15083	0.472	1.5D	12		17083		
<b>M8 – 1.25</b>	15084	0.63	2D	16		17084	*	
	15085	0.787	2.5D	20		17085	*	
	15086	0.945	3D	24		17086	*	
		0.315	1D	8		18082	*	
		0.472	1.5D	12		18083		
		0.63	2D	16	<b>M8 – 0.75</b>	18084	*	
		0.787	2.5D	20		18085	*	
		0.945	3D	24		18086	*	

\* Denotes non popular parts. Minimum quantities and order values apply.

# INSERTS

Screw Locking – Metric

METRIC COARSE	PART NUMBER	INSTALLED LENGH			METRIC	PART NUMBER	PRICE	
		INCHES	D's	mm			10– 99	100–
	15102	0.394	1D	10		17102		
	15103	0.591	1.5D	15		17103		
<b>M10 – 1.5</b>	15104	0.787	2D	20	<b>M10–1.25</b>	17104		
	15105	0.984	2.5D	25		17105	*	
	15106	1.181	3D	30		17106	*	
		0.394	1D	10		18102	*	
		0.591	1.5D	15		18103		
		0.787	2D	20	<b>M10 – 1</b>	18104	*	
		0.984	2.5D	25		18105	*	
		1.181	3D	30		18106	*	
	15122	0.472	1D	12		17122		
	15123	0.709	1.5D	18		17123		
<b>M12 – 1.75</b>	15124	0.945	2D	24	<b>M12 – 1.5</b>	17124		
	15125	1.181	2.5D	30		17125	*	
	15126	1.417	3D	36		17126	*	
		0.472	1D	12		18122	*	
		0.709	1.5D	18		18123	*	
		0.945	2D	24	<b>M12–1.25</b>	18124	*	
		1.181	2.5D	30		18125	*	
		1.417	3D	36		18126	*	
METRIC COARSE	PART NUMBER	INSTALLED LENGH			METRIC FINE	PART NUMBER	PRICE	
	15142	0.551	1D	14		17142	*	
	15143	0.827	1.5D	21		17143		
<b>M14 – 2</b>	15144	1.102	2D	28	<b>M14 – 1.5</b>	17144	*	
	15145	1.378	2.5D	35		17145	*	
	15146	1.654	3D	42		17146	*	
	15162	0.630	1D	16		17162	*	
	15163	0.945	1.5D	24		17163		
<b>M16 – 2</b>	15164	1.260	2D	32	<b>M16 – 1.5</b>	17164	*	
	15165	1.575	2.5D	40		17165	*	
	15166	1.890	3D	48		17166	*	
	15182	0.709	1D	18		17182	*	
	15183	1.063	1.5D	27		17183	*	
<b>M18 – 2.5</b>	15184	1.417	2D	36	<b>M18 – 2</b>	17184	*	
	15185	1.772	2.5D	45		17185	*	
	15186	2.126	3D	54		17186	*	
METRIC COARSE	PART NUMBER	INSTALLED LENGH			METRIC FINE	PART NUMBER	PRICE	
	15202	0.787	1D	20		17202	*	
	15203	1.181	1.5D	30		17203	*	
<b>M20 – 2.5</b>	15204	1.575	2D	40	<b>M20 – 2</b>	17204	*	
	15205	1.969	2.5D	50		17205	*	
	15206	2.362	3D	60		17206	*	
	15222	0.866	1D	22		17222	*	
	15223	1.299	1.5D	33		17223	*	
<b>M22 – 2.5</b>	15224	1.732	2D	44	<b>M22 – 2</b>	17224	*	
	15225	2.165	2.5D	55		17225	*	
	15226	2.598	3D	66		17226	*	
	15242	0.945	1D	24		17242	*	
	15243	1.417	1.5D	36		17243	*	
<b>M24 – 3</b>	15244	1.890	2D	48	<b>M24 – 2</b>	17244	*	
	15245	2.362	2.5D	60		17245	*	
	15246	2.835	3D	72		17246	*	

\* Denotes non popular parts. Minimum quantities and order values apply.

# INSERTS

Screw Locking – Metric

METRIC	PART NUMBER	INSTALLED LENGH			METRIC FINE	PART NUMBER	PRICE	
		INCHES	D's	mm			10–99	100–
	15272	1.063	1D	27		07272	*	
	15273	0.594	1.5D	40.5		07273	*	
<b>M27 – 3</b>	15274	2.126	2D	54	<b>M27 – 2</b>	07274	*	
	15275	2.657	2.5D	67.5		17275	*	
	15276	3.189	3D	81		17276	*	
	15302	1.181	1D	30		17302	*	
	15303	1.772	1.5D	45		17303	*	
<b>M30 – 3.5</b>	15304	2.362	2D	60	<b>M30 – 2</b>	17304	*	
	15305	2.953	2.5D	75		17305	*	
	15306	3.543	3D	90		17306	*	
METRIC	PART NUMBER	INSTALLED LENGH			METRIC FINE	PART NUMBER	PRICE	
	15302–3	1.181	1D	30			10–99	100–
	15303–3	1.772	1.5D	45				
<b>M30 – 3</b>	15304–3	2.362	2D	60				
	15305–3	2.953	2.5D	75				
	15306–3	3.543	3D	90				
	15362	1.417	1D	36		17362	*	
	15363	2.126	1.5D	54		17363	*	
<b>M36 – 4</b>	15364	2.835	2D	72	<b>M36 – 3</b>	17364	*	
	15365	3.543	2.5D	90		17365	*	
	15366	4.252	3D	108		17366	*	
	15392	1.535	1D	39		17392	*	
<b>M39 – 4</b>	15393	2.303	1.5D	58.5	<b>M39 – 3</b>	17393	*	
	15394	3.071	2D	78		17394	*	

\* Denotes non popular parts. Minimum quantities and order values apply.

# INSERTS

Screw Locking – UNC/UNF

UNC	PART NUMBER	INSTALLED LENGH			UNF	PART NUMBER	PRICE	
		INCHES	D's	mm			10–99	100–
	13522	0.086	1D	2.2				
	13523	0.129	1.5D	3.3				
<b>2–56</b>	13524	0.172	2D	4.4				
	13525	*0.215	2.5D	5.5				
	13526	*0.258	3D	6.6				
	13532	0.099	1D	2.5		14532	*	
	13533	0.149	1.5D	3.8		14533	*	
<b>3–48</b>	13534	0.198	2D	5	<b>3–56</b>	14534	*	
	13535	*0.248	2.5D	6.3				
	13536	*0.297	3D	7.5				
	13542	0.112	1D	2.8		14542	*	
	13543	0.168	1.5D	4.3		14543	*	
<b>4–40</b>	13544	0.224	2D	5.7	<b>4–48</b>	14544	*	
	13545	*0.280	2.5D	7.1				
	13546	*0.336	3D	8.5				
	13552	0.112	1D	2.8				
	13553	0.168	1.5D	4.3				
<b>5–40</b>	13554	0.224	2D	5.7				
	13555	*0.280	2.5D	7.1				
	13556	*0.336	3D	8.5				
	13562	0.138	1D	3.5		14562	*	
	13563	0.207	1.5D	5.3		14563	*	
<b>6–32</b>	13564	0.276	2D	7	<b>6–40</b>	14564	*	
	13565	*0.345	2.5D	8.8				
	13566	*0.414	3D	10.5				
	13582	0.164	1D	4.2		14582	*	
	13583	0.246	1.5D	6.2		14583	*	
<b>8–32</b>	13584	0.328	2D	8.3	<b>8–36</b>	14584	*	
	13585	*0.410	2.5D	10.4				
	13586	*0.492	3D	12.5				
	13602	0.190	1D	4.8		14602		
	13603	0.285	1.5D	7.2		14603		
<b>10–24</b>	13604	0.380	2D	9.7	<b>10–32</b>	14604		
	13605	*0.475	2.5D	12.1		14605	*	
	13606	*0.570	3D	14.5		14606	*	
	13622	0.216	1D	5.5				
	13623	0.324	1.5D	8.2				
<b>12–24</b>	13624	0.432	2D	11				
	13625	*0.540	2.5D	13.7				
	13626	*0.648	3D	16.5				
	13042	0.250	1D	6.4		14042		
	13043	0.375	1.5D	9.5		14043		
<b>1/4–20</b>	13044	0.500	2D	12.7	<b>1/4–28</b>	14044		
	13045	*0.625	2.5D	15.9		14045	*	
	13046	*0.750	3D	19.1		14046	*	
	13052	0.313	1D	8		14052		
	13053	0.470	1.5D	11.9		14053		
<b>5/16–18</b>	13054	0.626	2D	15.9	<b>5/16–24</b>	14054		
	13055	*0.783	2.5D	19.9		14055	*	
	13056	*0.939	3D	23.9		14056	*	
	13062	0.375	1D	9.5		14062		
	13063	0.563	1.5D	14.3		14063		
<b>3/8–16</b>	13064	0.750	2D	19.1	<b>3/8–24</b>	14064		
	13065	*0.938	2.5D	23.8		14065	*	
	13066	*1.125	3D	28.6		14066	*	

\* Denotes non popular parts. Minimum quantities and order values apply.



# INSERTS

Screw Locking – UNC/UNF

UNC	PART NUMBER	INSTALLED LENGH			UNF	PART NUMBER	PRICE
		INCHES	D's	mm			10-99 100-
	13072	0.438	1D	11.1		14072	
	13073	0.657	1.5D	16.7		14073	
7/16-14	13074	0.876	2D	22.3	7/16-20	14074	
	13075	*1.095	2.5D	27.8		14075	*
	13076	*1.314	3D	33.4		14076	*
	13082	0.500	1D	12.7		14082	
	13083	0.750	1.5D	19.1		14083	
1/2-13	13084	1.000	2D	25.4	1/2-20	14084	
	13085	*1.250	2.5D	31.8		14085	*
	13086	*1.500	3D	38.1		14086	*
UNC	PART NUMBER	INSTALLED LENGH			UNF	PART NUMBER	PRICE
		INCHES	D's	mm			10-99 100-
	13092	0.563	1D	14.3		14092	*
	13093	0.845	1.5D	21.5		14093	*
9/16-12	13094	1.126	2D	28.6	9/16-18	14094	*
	13095	*1.408	2.5D	35.8		14095	*
	13096	*1.689	3D	42.9		14096	*
	13102	0.625	1D	15.9		14102	*
	13103	0.938	1.5D	23.8		14103	
5/8-11	13104	1.250	2D	31.8	5/8-18	14104	*
	13105	*1.563	2.5D	39.7		14105	*
	13106	*1.875	3D	47.6		14106	*
	13122	0.750	1D	19.1		14122	*
	13123	1.125	1.5D	28.6		14123	
3/4-10	13124	1.500	2D	38.1	3/4-16	14124	*
	13125	*1.875	2.5D	47.6		14125	*
	13126	*2.250	3D	57.2		14126	*
UNC	PART NUMBER	INSTALLED LENGH			UNF	PART NUMBER	PRICE
		INCHES	D's	mm			10-99 100-
	13142	*0.875	1D	22.2		14142	*
	13143	*1.313	1.5D	33.3		14143	*
7/8-9	13144	*1.750	2D	44.5	1/8-14	14144	*
	13145	*2.188	2.5D	55.6		14145	*
	13146	*2.625	3D	66.7		14146	*
	13162	*1.000	1D	25.4		14162	*
	13163	1.500	1.5D	38.1		14163	*
1-8	13164	*2.000	2D	50.8	1-12	14164	*
	13165	*2.500	2.5D	63.5		14165	*
	13166	*3.000	3D	76.2		14166	*
		1.000	1D	25.4		14162-14	*
		1.500	1.5D	38.1		14163-14	*
		2.000	2D	50.8	1-14	14164-14	*
		2.500	2.5D	63.5		14165-14	*
		3.000	3D	76.2		14166-14	*

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# INSERTS

Screw Locking – UNC/UNF/UN

UNC	PART NUMBER	INSTALLED LENGH			UNF	PART NUMBER	PRICE	
		INCHES	D's	mm			10-99	100-
	13182	*1.125	1D	28.6		14182	*	
	13183	*1.688	1.5D	42.9		14183	*	
1 1/8-7	13184	*2.250	2D	57.2	1 1/8-12	14184	*	
	13185	*2.813	2.5D	71.4		14185	*	
	13186	*3.375	3D	85.7		14186	*	
	13202	*1.250	1D	31.8		14202	*	
	13203	*1.875	1.5D	47.6		14203	*	
1 1/4-7	13204	*2.500	2D	63.5	1 1/4-12	14204	*	
	13205	*3.125	2.5D	79.4		14205	*	
	13206	*3.750	3D	95.3		14206	*	
	13222	*1.375	1D	34.9		14222	*	
	13223	*2.063	1.5D	52.4		14223	*	
1 3/8-6	13224	*2.750	2D	69.9	1 3/8-12	14224	*	
	13225	*3.438	2.5D	87.3		14225	*	
	13226	*4.125	3D	104.8		14226	*	
	13242	*1.500	1D	38.1		14242	*	
	13243	*2.250	1.5D	57.2		14243	*	
1 1/2-6	13244	*3.000	2D	76.2	1 1/2-12	14244	*	
	13245	*3.750	2.5D	95.3		14245	*	
	13246	*4.500	3D	114.3		14246	*	

8 TPI	PART NUMBER	INSTALLED LENGH		
		INCHES	D's	mm
	16182	* 1.125	1D	28.6
1 1/8-8	16183	* 1.688	1.5D	42.9
	16184	* 2.25	2D	57.2
	16202	* 1.25	1D	31.8
1 1/4-8	16203	1.875	1.5D	47.6
	16204	* 2.5	2D	63.5
	16222	* 1.375	1D	34.9
1 3/8-8	16223	* 2.063	1.5D	52.4
	16224	* 2.75	2D	69.9
	16242	* 1.5	1D	38.1
1 1/2-8	16243	2.25	1.5D	57.2
	16244	* 3	2D	76.2
	16262	* 1.625	1D	41.3
1 5/8-8	16263	* 2.438	1.5D	61.9
	16264	* 3.25	2D	82.6
	16282	* 1.75	1D	44.5
1 3/4-8	16283	2.625	1.5D	66.7
	16284	* 3.5	2D	88.9
	16302	* 1.875	1D	47.6
1 7/8-8	16303	* 2.813	1.5D	71.4
	16304	* 3.75	2D	95.3
	16322	* 2	1D	50.8
2 -8	16323	* 3	1.5D	76.2
	16324	* 4	2D	101.6

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