

STANDARD INSERTION TOOL

Tool Fit Chart

						PRICE
50061	M2.2, 2	#2-56				50061
50069	M2.5, 2.6	#3-48	#3-56			50069
50077		#4-40	#4-48		6BA	50077
50089	M3	#5-40, 1/8				50089
50095	M3.5	#6-32	#6-40			50095
50125	M4-0.7	#8-32, 5/32	#8-36		4BA	50125
50140		#10-24, 3/16				50140
50156	M5-0.8	#12-24	#10-32	3/16	2BA	50156
50188	M6-1	1/4	1/4	1/4-24, 26	1/4	50188
50219	M7-1	5/16			0BA	50219
50250	M8-1, 1.25		5/16	5/16-26	5/16	50250
50281	M9-1, 1.25, M10-1.5	3/8			3/8	50281
50313	M10-1, 1.25		3/8	3/8-26		50313
50344	M11-1, 1.25, 1.5	7/16	7/16	7/16-16, 26	7/16	1/8 BSP/NP 50344
50375	M12, M13, all pitch	1/2	1/2		1/2	50375
50438	M14-1.5, 2, M15	9/16	9/16	9/16		50438
50468	S/PM 14-1.25				1/4 BSP/NP	50468
50500	M16-1.5, 2	5/8	5/8	11/16-16	5/8	50500
50590	M18-1.5 SP				3/8 BSP/NP	50590
50591	M18-1.5, 2, 2.5	3/4			3/4	50591
"	M20-2, 2.5		3/4			"
50688	M22-1.5, 2, 2.5, M2	7/8	7/8	1/8-20		50688
50750	M24-1.5, 2, 3	1"	1"	1" -20	1/2 BSP/NP	50750
50875	M27 all, m26-1.5	1 1/8"		1 1/8-8		50875
51000	M30-3.5, 3	1 1/4"	1 1/8"	1 1/4-8	3/4 BSP/NP	51000
51063	M30-2, 1.5, M33	1 3/8"	1 1/4"	1 3/8-8		51063
51125	M36-4.3	1 1/2"	1 3/8"	1 1/2-8		51125
51250	M36-1.5, M39-4, 3, 2		1 1/2"	1 5/8-8	1" BSP/NPT	51250
"	M42-4.5, 4, 3, 2			1 3/4-8		"
51500				1 7/8-8, 2-8		51500

			PRICE
4-40 Thru 3/8	M3 Thru M10		50002
6-32 Thru 1"	M4 Thru M24		50003
1 1/8" Thru 1 1/2"	M20 Thru M39		50004
1 1/2" Thru 2 1/2"	M38 Thru M65		50005

		PRICE
2-56, M2, M2.2	59061	
3-48, 3-56, M2.5	59071	
4-40, 4-48	59081	
5-40, M3	59091	
6-32, 6-40, M3.5	59101	
8-32, 8-36, M4	59121	
10-24, 10-32, 12-24, M5	59141	
1/4-20, 1/4-28, M6	59181	
5/16-18, 5/16-24, M8	59241	
3/8-16, 3/8-24, M10	59291	
1/2-12, 1/2-13, M12	59331	

PRODUCTION INSERTION TOOL

Tool Fit Chart

NEW - LIGHTWEIGHT DESIGN			
SIZE	TYPE	PART No.	PRICE
M3-0.5	LIGHTWEIGHT DESK	55032U	
M4-0.7	LIGHTWEIGHT DESK	55042U	
M5-0.8	LIGHTWEIGHT DESK	55052U	
M6-1	LIGHTWEIGHT DESK	55062U	
M8-1.25	LIGHTWEIGHT DESK	55082U	
M10-1.25	LIGHTWEIGHT DESK	57102U	
M10-1.5	LIGHTWEIGHT DESK	55102U	
M12-1.5	LIGHTWEIGHT DESK	57122U	
M12-1.75	LIGHTWEIGHT DESK	55122U	
4-40	LIGHTWEIGHT DESK	53542U	
6-32	LIGHTWEIGHT DESK	53562U	
8-32	LIGHTWEIGHT DESK	53582U	
10-24	LIGHTWEIGHT DESK	53600U	
1/4-20	LIGHTWEIGHT DESK	53042U	
5/16-18	LIGHTWEIGHT DESK	53052U	
3/8-16	LIGHTWEIGHT DESK	53062U	
7/16-14	LIGHTWEIGHT DESK	53072U	
1/2-13	LIGHTWEIGHT DESK	53082U	
10-32	LIGHTWEIGHT DESK	54602U	
1/4-28	LIGHTWEIGHT DESK	54042U	
5/16-24	LIGHTWEIGHT DESK	54052U	
3/8-24	LIGHTWEIGHT DESK	54062U	
7/16-20	LIGHTWEIGHT DESK	54072U	
1/2-20	LIGHTWEIGHT DESK	54082U	
METRIC	TYPE	PART No.	PRICE
M2.2-0.45	PREWINDER	55011	
M2.5-0.45	PREWINDER	55251	
M3-0.5	PREWINDER	55031	
M3.5-0.6	PREWINDER	55351	
M4-0.7	PREWINDER	55041	
M5-0.8	PREWINDER	55051	
M6-1	PREWINDER	55061	
M7-1	PREWINDER	55071	
M8-1.25	PREWINDER	55081	
M10-1.5	PREWINDER	55101	
M12-1.75	PREWINDER	55121	
M14-2	MANDREL	55146	
M16-2	MANDREL	55166	
M18-2.5	MANDREL	55186	
M8-1	PREWINDER	57081	
M10-1	PREWINDER	58101	
M10-1.25	PREWINDER	57101	
M12-1.25	PREWINDER	58121	
M12-1.5	PREWINDER	57121	
M14-1.5	NON CAPTIVE	57141	
M16-1.5	NON CAPTIVE	57161	
M18-1.5	NON CAPTIVE	58181	

UNC	TYPE	PART No.	PRICE
#2-56	PREWINDER	53521	
#3-48	MANDREL	53536	
#4-40	PREWINDER	53541	
#5-40	PREWINDER	53551	
#6-32	PREWINDER	53561	
#8-32	PREWINDER	53581	
#10-24	PREWINDER	53601	
#12-24	PREWINDER	53621	
1/4-20	PREWINDER	53041	
5/16-18	PREWINDER	53051	
3/8-16	PREWINDER	53061	
7/16-14	PREWINDER	53071	
1/2-13	PREWINDER	53081	
9/16-12	MANDREL	53096	
5/8-11	MANDREL	53106	
3/4-10	MANDREL	53126	
7/8-9	MANDREL	53146	
1 -8	MANDREL	53166	
1 1/8-7	MANDREL	53186	
1 1/4-7	MANDREL	53206	
1 3/8-6	MANDREL	53226	
1 1/2-6	MANDREL	53246	
UNF	TYPE	PART No.	PRICE
#3-56	PREWINDER	54531	
#4-48	PREWINDER	54541	
#6-40	PREWINDER	54561	
#8-36	PREWINDER	54581	
#10-32	PREWINDER	54601	
1/4-20	PREWINDER	54041	
5/16-24	PREWINDER	54051	
3/8-24	PREWINDER	54061	
7/16-20	PREWINDER	54071	
1/2-20	PREWINDER	54081	
9/16-18	NON CAPTIVE	54091	
5/8-18	NON CAPTIVE	54101	
3/4-16	NON CAPTIVE	54121	
7/8-14	NON CAPTIVE	54141	
1 -14	NON CAPTIVE	54171	
1 -12	NON CAPTIVE	54161	
1 1/8-12	NON CAPTIVE	54181	