

CARBON STEEL BULK KEYSERTS

Lightweight Metric Carbon Steel – Minimum Pack Quantities Apply

Internal Thread Class 6H	External Thread Class 6G	Length (mm)	DRILL SIZE	Part No.	Price	Installation Tool		
						Part No.	Tool Price	
M5-0.8	M8-1.25	8	6.9	75051		72190		
M6-1	M10-1.25	10	8.8	75061		72250		
M8-1.25	M12-1.25	12	10.8	75081		72312		
M8-1			10.8	77081		72312		
M10-1.5	M14-1.5	14	12.8	75101		72375		
M10-1.25			12.8	77101		72375		
M12-1.75	M16-1.5	16	14.75	75121		72500		
M12-1.25			14.75	78121		72500		
Heavy Duty – Metric – Carbon Steel								
M4-0.7	M8-1.25	8	6.9	75042		71042		
M5-0.8	M10-1.25	10	8.8	75052		72190		
M6-1	M12-1.25	12	10.8	75062		72250		
M8-1.25	M14-1.5	14	12.8	75082		72312		
M8-1			12.8	77082		72312		
M10-1.5	M16-1.5	16	14.75	75102		72375		
M10-1.25			14.75	77102		72375		
M12-1.75	M18-1.5	18	16.75	75122		72500		
M12-1.25			16.75	78122		72500		
M14-2	M20-1.5	20	18.75	75142		72500		
M14-1.5			18.75	77142		72500		
M16-2	M22-1.5	22	20.5	75162		72625		
M16-1.5			20.5	77162		72625		
M18-1.5	M24-1.5	24	22.5	78182		71182		
M20-2.5	M30-2	30	28	75202		72875		
M20-1.5			28	78202		72875		
M22-1.5	M32-2	32	30	78222		71222		
M24-3	M33-2	33	31	75242		71242		
M24-2			31	77242		71242		
Solid – Metric – Carbon Steel								
External		Length					Installation Tool	
Thread Class		(mm)	DRILL	Part	Price	Part No.	Tool Price	
Class 6G			SIZE	No.				
M8-1.25		8	6.9	75084		71084		
M10-1.25		10	8.8	77104		71104		
M12-1.25		12	10.8	78124		71124		
M14-1.5		14	12.8	77144		71144		
M16-1.5		16	14.75	77164		71164		
M18-1.5		18	16.75	78184		71184		
M20-1.5		20	18.75	78204		71204		
M22-1.5		22	20.5	78224		71224		
M24-2		24	22.5	78244		71244		
M30-2		30	28	77304		71304		
M32-2		32	30	77322		71322		
M33-2		33	31	77332		71332		

CARBON STEEL BULK KEYSERTS

Lightweight Inch Carbon Steel – Minimum Pack Quantities Apply

Internal Thread Class 2B	External Thread Class 2A(mod.)	Length (inch)	DRILL SIZE	Part No.	Price	Installation Tool Part No.	Tool Price
10-24	5/16-18	0.31	I(0.2720")	73601		72190	
10-32			I(0.2720")	74601		72190	
1/4-20	3/8-16	0.37	Q(0.3320")	73041		72250	
1/4-28			Q(0.3320")	74041		72250	
5/16-18	7/16-14	0.43	X(0.3970")	73051		72312	
5/16-24			X(0.3970")	74051		72312	
3/8-16	1/2-13	0.5	29/64	73061		72375	
3/8-24			29/64	74061		72375	
7/16-14	9/16-12	0.56	33/64	73071		72375	
7/16-20			33/64	74071		72375	
1/2-13	5/8-11	0.62	37/64	73081		72500	
1/2-20			37/64	74081		72500	
Heavy Duty – Inch Series – Carbon Steel							
8-32	5/16-18	0.31	I(0.2720")	73582		70582	
10-24	3/8-16	0.31	Q(0.3320")	73602		72190	
10-32			Q(0.3320")	74602		72190	
1/4-20	7/16-14	0.37	X(0.3970")	73042		72250	
1/4-28			X(0.3970")	74042		72250	
5/16-18	1/2-13	0.43	29/64	73052		72312	
5/16-24			29/64	74052		72312	
3/8-16	9/16-12	0.5	33/64	73062		72375	
3/8-24			33/64	74062		72375	
7/16-14	5/8-11	0.62	37/64	73072		72375	
7/16-20			37/64	74072		72375	
1/2-13	3/4-16	0.62	45/64	73082		72500	
1/2-20			45/64	74082		72500	
9/16-12	3/4-16	0.81	45/64	73092		72500	
9/16-18			45/64	74092		72500	
5/8-11	7/8-14	0.87	53/64	73102		72625	
5/8-18			53/64	74102		72625	
3/4-10	1 1/8-12	1.12	11/16	73122		72875	
3/4-16			11/16	74122		72875	
7/8-9	1 1/4-12	1.25	13/16	73142		72875	
7/8-14			13/16	74142		72875	
1" -8			15/16	73162		72100	
1" -12	1 3/8-12	1.37	15/16	74162		72100	
1" -14			15/16	74162-14		70162	
1 1/8-7	1 1/2-12	1.62	17/16	73182		70182	
1 1/8-12			17/16	74182		70182	
1 1/4-7	1 5/8-12	1.81	19/16	73202		70202	
1 1/4-12			19/16	74202		70202	
1 1/2-6	1 7/8-12	2.0	1 13/16	73242		70242	
1 1/2-12			1 13/16	74242		70242	
Solid – Inch – Carbon Steel							
External		Length			Installation Tool		
Thread Class Class 6G		(inch)	DRILL SIZE	Part No.	Price	Part No.	Tool Price
5/16-18		0.31	I(0.2720")	73054		70054	
3/8-16		0.31	Q(0.3320")	73064		70064	
7/16-14		0.37	X(0.3970")	73074		70074	
1/2-13		0.43	29/64	73084		70084	
9/16-12		0.5	33/64	73094		70094	
5/8-11		0.62	37/64	73104		70104	
3/4-16		0.68	45/64	73124		70124	
7/8-14		0.87	53/64	73144		70144	
1 -12		0.87	15/16	74164		70164	
1 1/8-12		1.12	1 1/16	74184		70184	
1 1/4-12		1.25	1 3/16	74204		70204	
1 3/8-12		1.37	1 5/16	74224		70224	

STAINLESS STEEL KEYSERT THREAD INSERTS BULK

Lightweight/Heavy Duty Metric Stainless Steel – Minimum Pack Quantities Apply

Internal Thread Class 2B	External Thread Clas 2A(Mod.)	Length (mm)	DRILL SIZE	Part No.	Price	Installation Tool	
						Part No.	Tool Price
M5-0.8	M8-1.25	8	6.9	75056		72190	
M6-1	M10-1.25	10	8.8	75066		72250	
M8-1.25	M12-1.25	12	10.8	75086		72312	
M8-1			10.8	77086		72312	
M10-1.5	M14-1.5	14	12.8	75106		72375	
M10-1.25			12.8	77106		72375	
M12-1.75	M16-1.5	16	14.75	75126		72500	
M12-1.25			14.75	78126		72500	
Heavy Duty – Metric – Stainless Steel							
M4-0.7	M8-1.25	8	6.9	75047		71042	
M5-0.8	M10-1.25	10	8.8	75057		72190	
M6-1	M12-1.25	12	10.8	75067		72250	
M8-1.25	M14-1.5	14	12.8	75087		72312	
M8-1			12.8	77087		72312	
M10-1.5	M16-1.5	16	14.75	75107		72375	
M10-1.25			14.75	77107		72375	
M12-1.75	M18-1.5	18	16.75	75127		72500	
M12-1.25			16.75	78127		72500	
M14-2	M20-1.5	20	18.75	75147		72500	
M14-1.5			18.75	77147		72500	
M16-2	M22-1.5	22	20.5	75167		72625	
M16-1.5			20.5	77167		72625	
M18-1.5	M24-1.5	24	22.5	78187		71182	
M20-2.5	M30-2	30	28	75207		72875	
M20-1.5			28	78207		72875	
M22-1.5	M32-2	32	30	78227		71222	
M24-3	M33-2	33	31	75247		71242	
M24-2			31	77247		71242	

STAINLESS STEEL KEYSERT THREAD INSERTS BULK

Lightweight/Heavy Duty Inch Stainless Steel – Minimum Pack Quantities Apply

Internal Thread Class 2B	External Thread Class 2A(mod.)	Length (inch)	DRILL SIZE	Part No.	Price	Installation Tool Part No.	Tool Price
10-24	5/16-18	0.31	I(0.2720")	73606		72190	
10-32			I(0.2720")	74606		72190	
1/4-20	3/8-16	0.37	Q(0.3320")	73046		72250	
1/4-28			Q(0.3320")	74046		72250	
5/16-18	7/16-14	0.43	X(0.3970")	73056		72312	
5/16-24			X(0.3970")	74056		72312	
3/8-16	1/2-13	0.5	29/64	73066		72375	
3/8-24			29/64	74066		72375	
7/16-14	9/16-12	0.56	33/64	73076		72375	
7/16-20			33/64	74076		72375	
1/2-13	5/8-11	0.62	37/64	73086		72500	
1/2-20			37/64	74086		72500	
Heavy Duty – Inch Series – Carbon Steel							
8-32	5/16-18	0.31	I(0.2720")	73587		70582	
10-24	3/8-16	0.31	Q(0.3320")	73607		72190	
10-32			Q(0.3320")	74607		72190	
1/4-20	7/16-14	0.37	X(0.3970")	73047		72250	
1/4-28			X(0.3970")	74047		72250	
5/16-18	1/2-13	0.43	29/64	73057		72312	
5/16-24			29/64	74057		72312	
3/8-16	9/16-12	0.5	33/64	73067		72375	
3/8-24			33/64	74067		72375	
7/16-14	5/8-11	0.62	37/64	73077		72375	
7/16-20			37/64	74077		72375	
1/2-13	3/4-16	0.62	45/64	73087		72500	
1/2-20			45/64	74087		72500	
9/16-12	3/4-16	0.81	45/64	73097		72500	
9/16-18			45/64	74097		72500	
5/8-11	7/8-14	0.87	53/64	73107		72625	
5/8-18			53/64	74107		72625	
3/4-10	1 1/8-12	1.12	11/16	73127		72875	
3/4-16			11/16	74127		72875	
7/8-9	1 1/4-12	1.25	13/16	73147		72875	
7/8-14			13/16	74147		72875	
1" -8			15/16	73167		72100	
1" -12	1 3/8-12	1.37	15/16	74167		72100	
Solid – Inch – Carbon Steel							
External Thread Class 6G	Length (inch)	DRILL SIZE	Part No.	Price	Installation Tool Part No.	Tool Price	
5/16-18	0.31	I(0.2720")	73059		70054		
3/8-16	0.31	Q(0.3320")	73069		70064		
7/16-14	0.37	X(0.3970")	73079		70074		
1/2-13	0.43	29/64	73089		70084		
9/16-12	0.5	33/64	73099		70094		
5/8-11	0.62	37/64	73109		70104		
3/4-16	0.68	45/64	73129		70124		
7/8-14	0.87	53/64	73149		70144		
1 -12	0.87	15/16	74169		70164		
1 1/8-12	1.12	1 1/16	74189		70184		
1 1/4-12	1.25	1 3/16	74209		70204		
1 3/8-12	1.37	1 5/16	74229		70224		

CARBON STEEL KEYSERT THREAD INSERTS

Replacement Packets

Lightweight – Inch Series – Carbon Steel

Internal Thread Class 2B	PART No	Qty per pkt	Prise	Internal Thread Class 2B	PART No	Qty per pkt	Prise	Internal Thread Class 2B	PART No	Qty per pkt	Prise
10-24	73601P	8		5/16-18	73051P	7		7/16-14	73071P	7	
10-32	74601P	8		5/16-24	74051P	7		7/16-20	74071P	7	
1/4-20	73041P	7		3/8-16	73061P	7		1/2-13	73081P	7	
1/4-28	74041P	7		3/8-24	74061P	7		1/2-20	74081P	7	

Lightweight – Metric – Carbon Steel

Internal Thread Class 2B	PART No	Qty per pkt	Prise	Internal Thread Class 2B	PART No	Qty per pkt	Prise
M5-0.8	75051P	5		M10-1.5	75101P	4	
M6-1	75061P	5		M10-1.25	77101P	4	
M8-1.25	75081P	5		M12-1.75	75121P	4	
M8-1	77081P	5		M12-1.25	78121P	4	

STAINLESS STEEL KEYSERT THREAD INSERTS REPLACEMENT PACKETS

Lightweight – Inch Series – Stainless Steel

Internal Thread Class 2B	PART No	Qty per pkt	Prise	Internal Thread Class 2B	PART No	Qty per pkt	Prise	Internal Thread Class 2B	PART No	Qty per pkt	Prise
10-24	73606P	4		5/16-18	73056P	3		7/16-14	73076P	2	
10-32	74606P	4		5/16-24	74056P	3		7/16-20	74076P	2	
1/4-20	73046P	4		3/8-16	73066P	3		1/2-13	73086P	2	
1/4-28	74046P	4		3/8-24	74066P	3		1/2-20	74086P	2	

Lightweight – Metric – Stainless Steel

Internal Thread Class 2B	PART No	Qty per pkt	Prise	Internal Thread Class 2B	PART No	Qty per pkt	Prise
M5-0.8	75056P	2		M10-1.5	75106P	2	
M6-1	75066P	2		M10-1.25	77106P	2	
M8-1.25	75086P	2		M12-1.75	75126P	2	
M8-1	77086P	2		M12-1.25	78126P	2	

KEYM-1 Keysert Merchandiser

PRICE

Range of 24 Lightweight size. 16 Carbon Steel and 8 Stainless Steel.
 Note! Refer shaded items above for details.