Machine and **Fixture Elements**

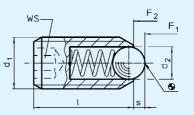


Spring **Plungers**

with ball and internal hexagon







Thread lock upon request, please refer to appendix - Technical Data -Spring range and forces are precisely tested.

Material:

- Body:• Free cutting steel, blackened
• Stainless steel 1.4305Ball:• Ball-bearing steel, hardened
• Stainless steel, hardened

Spring: • Stainless steel

Characteristic:

Free cutting steel finish with increased spring load = ball is yellow. Stainless steel finish with increased spring load = body tip is yellow.

Note:

To be used for locating or for applying pressure or lifting off. Temperature range up to + 250 °C.

Ref. No.	Finish	d ₁	d ₂	I	s	WS	$\begin{array}{c} Spring \ load^* \\ F_1 \\ N \approx \end{array}$	Spring load* F_2 N≈	r. g
2203.003 2203.004 2203.005 2203.006 2203.008 2203.010 2203.012 2203.016 2203.020 2203.024	free cutting steel, standard spring load	M 3 M 4 M 5 M 6 M 8 M 10 M 12 M 16 M 20 M 24	1,5 2,5 3,0 3,5 4,5 6,0 8,0 10,0 12,0 15,0		0,4 0,8 0,9 1,0 1,5 2,0 2,5 3,5 4,5 5,5	1,5 2,0 2,5 3,0 4,0 5,0 6,0 8,0 10,0 12,0	3,0 8,5 8,0 11,0 18,0 24,0 26,0 41,0 56,0 81,0	4,5 14,0 14,0 31,0 45,0 49,0 86,0 111,0 151,0	$\begin{array}{c} 0,4\\ 0,6\\ 1,1\\ 2,0\\ 4,0\\ 8,0\\ 12,0\\ 31,0\\ 64,0\\ 100,0\\ \end{array}$
2203.045 2203.046 2203.048 2203.050 2203.052 2203.056 2203.060 2203.064	free cutting steel, increased spring load	M 5 M 6 M 8 M 10 M 12 M 16 M 20 M 24	3,0 3,5 4,5 6,0 8,0 10,0 12,0 15,0	14 15 18 23 26 33 43 43	0,9 1,0 1,5 2,0 2,5 3,5 4,5 5,5	2,5 3,0 4,0 5,0 6,0 8,0 10,0 12,0	15,0 19,0 36,0 57,0 61,0 68,0 84,0 127,0	22,0 28,0 62,0 104,0 110,0 142,0 166,0 237,0	1,1 2,0 4,0 8,0 12,0 31,0 64,0 100,0
2203.203 2203.204 2203.205 2203.206 2203.208 2203.210 2203.212 2203.216 2203.220 2203.224	stainless steel, standard spring load	M 3 M 4 M 5 M 6 M 8 M 10 M 12 M 16 M 20 M 24	1,5 2,5 3,0 3,5 6,0 8,0 10,0 12,0 15,0	8 12 14 15 18 23 26 33 43 43	0,4 0,8 0,9 1,0 1,5 2,0 2,5 3,5 4,5 5,5	1,5 2,0 2,5 3,0 4,0 5,0 6,0 8,0 10,0 12,0	$\begin{array}{c} 3,0\\ 8,5\\ 8,0\\ 11,0\\ 18,0\\ 24,0\\ 26,0\\ 41,0\\ 56,0\\ 81,0 \end{array}$	4,5 14,0 14,0 31,0 45,0 49,0 86,0 111,0 151,0	$\begin{array}{c} 0,4\\ 0,6\\ 1,1\\ 2,0\\ 4,0\\ 8,0\\ 12,0\\ 31,0\\ 64,0\\ 100,0\\ \end{array}$
2203.245 2203.246 2203.248 2203.250 2203.252 2203.256 2203.260 2203.264	stainless steel, increased spring load	M 5 M 6 M 8 M 10 M 12 M 16 M 20 M 24	3,0 3,5 4,5 6,0 8,0 10,0 12,0 15,0	14 15 18 23 26 33 43 48	0,9 1,0 1,5 2,0 2,5 3,5 4,5 5,5	2,5 3,0 4,0 5,0 6,0 8,0 10,0 12,0	15,0 19,0 36,0 57,0 61,0 68,0 84,0 127,0	22,0 28,0 62,0 104,0 110,0 142,0 166,0 237,0	1,1 2,0 4,0 8,0 12,0 31,0 64,0 100,0

* statistical average value

Order example:	Ref. No.	<u>EH 2203.208</u>	
Spring plunger with ball and internal hexagon, stainless			
steel, standard spring load		Article	
d ₁ = M 8		group Finish	